



## Material Data Sheet Rev 11.22 (11/04/22)



**Product name:** GelcopperUS



**Copper:** copper tube manufactured according to ASTM B280, ASME B35, B1003, and ANSI B9.1 refrigeration industry standards.

**Insulation:** expanded polyethylene closed cell foam + low density polyethylene film

**Insulation product codes:** polyolefin products

**Chemical family:** polyolefin thermoplastics

### Composition information on ingredients (Insulation)

Polyethylene	CAS 9002-88-4	85% - 100%
Other proprietary additives	N/A	0 - 15%

HAZARDOUS INGREDIENT		EXPOSURE LIMITS Wt %
Isobutane	CAS 0075-28-5	800 ppm TWA (ACGIH)

**PDM US LLC**  
 640 Cel River road Rock Hill 29730 USA  
 PH: (803) 909-8100 Fax: (803) 909-8725  
[www.pdmus.com](http://www.pdmus.com)  
[info@pdmus.com](mailto:info@pdmus.com)



## Insulation

Product made according to ASTM C 1427-07, type I (tubular), grade I (insulation material for use on typical commercial system non-cross-linked).

## Low-density polyethylene foam:

- closed cells foam, CFC and HCFC gas free

**Water vapor permeability:** according to ASTM E96-00

- $\rho = 4 \cdot 10^{-5}$  [mg/(h\*m\*Pa)]

**Working temperature:** according to ASTM C 1427-07 , type I (tubular) , grade I from -94 F to +250 F

**Wall thickness available:** 3/8", 1/2", 3/4"

**Surface burning characteristics:** **UL723 CLASSIFIED** R39562 (ASTM E84 25/50)

Flame Spread Index < 25

Smoke Development Index < 50

UL 94-5VA (Top Rated)

**UV Resistance:** **UL PERFORMANCE VERIFIED** A693219 - 71%

retention of strenght properties after 2000\* hours of UV conditioning in Accelerated Weathering Test Machine.

\*based on internal test performed at PDM labs, 2000 hours in Accelerated Weathering Test machine are comparable to a direct sunrays exposure for 5.66 years at a subtropical latitude.

**Thermal conductivity according ASTM C 335-95**

### PDM US LLC

640 Cel River road Rock Hill 29730 USA

PH: (803) 909-8100 Fax: (803) 909-8725

[www.pdmus.com](http://www.pdmus.com)

[info@pdmus.com](mailto:info@pdmus.com)



**PDM PRE INSULATED PIPES  
R VALUES CALCULATION TABLE**

"k" at 75 °F, mean temperature = 0.252369 (Btu in.)/(sq.ft. °F h) for ½" ins.

copper tube		Insulation					
tube OD	tube OD	nominal insulation thickness	insulation thickness	OD	ID	k	R value
1/4	0.250	3/8	0.420	1.139	0.300	0.263	3
3/8	0.375	3/8	0.402	1.204	0.400	0.263	3
1/2	0.500	3/8	0.439	1.380	0.503	0.263	3
5/8	0.625	3/8	0.445	1.540	0.650	0.263	3
3/4	0.750	3/8	0.465	1.700	0.770	0.263	3
7/8	0.875	3/8	0.473	1.846	0.900	0.263	3

copper tube		Insulation					
tube OD	tube OD	nominal insulation thickness	insulation thickness	OD	ID	k	R value
1/4	0.250	1/2	0.509	1.318	0.300	0.263	4
3/8	0.375	1/2	0.520	1.440	0.400	0.263	4
1/2	0.500	1/2	0.547	1.596	0.503	0.263	4
5/8	0.625	1/2	0.577	1.804	0.650	0.263	4
3/4	0.750	1/2	0.665	2.100	0.770	0.263	4
7/8	0.875	1/2	0.680	2.260	0.900	0.263	4

copper tube		Insulation					
tube OD	tube OD	nominal insulation thickness	insulation thickness	OD	ID	k	R value
1/4	0.250	3/4	0.693	1.685	0.300	0.263	6
3/8	0.375	3/4	0.832	2.064	0.400	0.263	6
1/2	0.500	3/4	0.837	2.177	0.503	0.263	6
5/8	0.625	3/4	0.853	2.356	0.650	0.263	6
3/4	0.750	3/4	0.818	2.405	0.770	0.263	5
7/8	0.875	3/4	0.771	2.442	0.900	0.263	5

copper tube		Insulation					
tube OD	tube OD	nominal insulation thickness	insulation thickness	OD	ID	k	R value
1/4	0.250	1	1.000	2.300	0.300	0.27	9
3/8	0.375	1	1.000	2.400	0.400	0.27	8
1/2	0.500	1	1.024	2.550	0.503	0.27	8
5/8	0.625	1	1.125	2.900	0.650	0.27	8
3/4	0.750	1	1.115	3.000	0.770	0.27	8
7/8	0.875	1	1.150	3.200	0.900	0.27	8



#### Declaration of NO RED List Items:

PDM US LLC declares the polyethylene foam used in all its products to be cleared of all the RED LIST ITEMS, specifically:

- Asbestos • Cadmium • Chlorinated Polyethylene and Chlorosulfonated Polyethylene • Chlorofluorocarbons (CFCs) • Chloroprene (Neoprene)P • Formaldehyde (added) • Halogenated Flame Retardants • Hydro chlorofluorocarbons (HCFCs) • Lead (added) • Mercury • Petrochemical Fertilizers and Pesticides • Phthalates • Polyvinyl Chloride (PVC) • Wood treatments containing Creosote, Arsenic or Pentachlorophenol

#### California Proposition 65 Declaration

All PDM US LLC products do NOT contain chemicals listed on California's Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65).

All PDM products are 100% recyclable.

#### **PDM US LLC**

640 Cel River road Rock Hill 29730 USA

PH: (803) 909-8100 Fax: (803) 909-8725

[www.pdmus.com](http://www.pdmus.com)

[info@pdmus.com](mailto:info@pdmus.com)